

Section 1. Identification

GHS product identifier	Iloform FN 450
Product code	464875-IN02
SDS no.	464875
<u>Relevant identified uses of the substance or mixture and uses advised against</u>	
Use of the substance/ mixture	Metalworking fluid - neat. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer Supplier	Castrol India Ltd Technopolis Knowledge Park Office PO Box 19411 Mahakali Caves Rd Chakala, Andheri (E) Mumbai 400093
	Telephone: +91 (022) 66984111/66984112
EMERGENCY TELEPHONE NUMBER	Toll free: 000800 100 7479 (for use in India only - 24/7) Carechem Singapore: +65 3158 1198 (24/7)

Section 2. Hazards identification

GHS Classification	REPRODUCTIVE TOXICITY - Effects on or via lactation SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
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GHS label elements

Hazard pictograms



Signal word	Warning
Hazard statements	H362 - May cause harm to breast-fed children. H410 - Very toxic to aquatic life with long lasting effects.
Precautionary statements	
General	Not applicable.
Prevention	P201 - Obtain special instructions before use. P273 - Avoid release to the environment. P263 - Avoid contact during pregnancy or while nursing. P270 - Do not eat, drink or smoke when using this product. P264 - Wash hands thoroughly after handling.
Response	P391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical attention.
Storage	Not applicable.
Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	Defatting to the skin.

Section 3. Composition/information on ingredients

Substance/mixture Mixture

Chlorinated paraffins. Highly refined mineral oil and additives.

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic	≥25 - ≤50	64742-54-7
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≥25 - ≤50	64742-65-0
Alkanes, C14-17, chloro	≥10 - ≤25	85535-85-9

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Get medical attention if adverse health effects persist or are severe.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Specific treatments	No specific treatment.
Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.

Section 5. Firefighting measures

Extinguishing media

Suitable	Use foam or all-purpose dry chemical to extinguish.
Not suitable	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life with long lasting effects.
Hazardous thermal decomposition products	Combustion products may include the following: halogenated compounds carbon oxides (CO, CO ₂) (carbon monoxide, carbon dioxide) sulphur oxides (SO, SO ₂ , etc.)
Special precautions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid contact during pregnancy or while nursing. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Avoid contact of spilt material and runoff with soil and surface waterways. Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction
Distillates (petroleum), solvent-dewaxed heavy paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Biological exposure indices

Ingredient name	Exposure indices
No exposure indices known.	

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection

Safety glasses with side shields.

Skin protection

Hand protection

Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Skin protection

Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Section 8. Exposure controls/personal protection

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.
For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m³), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m³).
Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary.
The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state

Liquid.

Colour

Not available.

Odour

Not available.

Odour threshold

Not available.

pH

Not applicable.

Melting point/freezing point

Not available.

Boiling point, initial boiling point, and boiling range

Not available.

Drop Point

Not available.

Flash point

Closed cup: >190°C (>374°F) [Pensky-Martens]

Evaporation rate

Not available.

Flammability

Not applicable. Based on - Physical state

Lower and upper explosion limit/flammability limit

Not available.

Vapour pressure

Not available.

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method

Relative vapour density

Not available.

Relative density

Not available.

Density

<1000 kg/m³ (<1 g/cm³) at 20°C

Solubility(ies)

Not available.

Partition coefficient: n-octanol/water

Not applicable.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity

Kinematic: 105 mm²/s (105 cSt) at 40°C

Particle characteristics

Median particle size

Not applicable.

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	Avoid excessive heat.
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Aspiration hazard

Not available.

Information on likely routes of exposure Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact

No known significant effects or critical hazards.

Inhalation

Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.

Skin contact

Defatting to the skin. May cause skin dryness and irritation.

Ingestion

No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

No specific data.

Inhalation

No specific data.

Skin contact

Adverse symptoms may include the following:
irritation
dryness
cracking
reduced foetal weight
increase in foetal deaths
skeletal malformations

Ingestion

Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eye contact

Potential risk of transient stinging or redness if accidental eye contact occurs.

Inhalation

Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

Skin contact

Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Ingestion

Ingestion of large quantities may cause nausea and diarrhoea.

Potential chronic health effects

General

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Developmental effects

May cause harm to breast-fed children.

Fertility effects

No known significant effects or critical hazards.

Section 12. Ecological information

Environmental effects This material is very toxic to aquatic life with long lasting effects.

Persistence and degradability

Not expected to be rapidly degradable.

Bioaccumulative potential

Not available.

Mobility

Non-volatile. Liquid. insoluble in water.

Other adverse effects

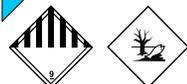
No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	IMDG	IATA
UN number	UN3082	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Alkanes, C14-17, chloro). Marine pollutant (Alkanes, C14-17, chloro)	Environmentally hazardous substance, liquid, n.o.s. (Alkanes, C14-17, chloro)
Transport hazard class(es)	9 	9 
Packing group	III	-
Environmental hazards	Yes.	Yes.
Additional information	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Emergency schedules F-A, S-F	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Special precautions for user Not available.

Transport in bulk according to IMO instruments Not available.

Section 15. Regulatory information

Regulation according to other foreign laws

REACH Status For the REACH status of this product please consult your company contact, as identified in Section 1.

Australia inventory (AIC) Not determined.

Canada inventory status Not determined.

China inventory (IECSC) Not determined.

Japan inventory (CSCL) Not determined.

Section 15. Regulatory information

Korea inventory (KECI)	Not determined.
Philippines inventory (PICCS)	Not determined.
Taiwan Chemical Substances Inventory (TCSI)	Not determined.
United States inventory (TSCA 8b)	At least one component is not listed.

Section 16. Other information

History

[Date of issue/Date of revision](#) 21/03/2023.

[Date of previous issue](#) 05/11/2020.

[Prepared by](#) Product Stewardship

Key to abbreviations

ACGIH = American Conference of Industrial Hygienists
CAS Number = Chemical Abstracts Service Registry Number
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IMDG = International Maritime Dangerous Goods
OEL = Occupational Exposure Limit
REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006]
SDS = Safety Data Sheet
STEL = Short term exposure limit
TWA = Time weighted average
UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods.
Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

 Indicates information that has changed from previously issued version.

[Notice to reader](#)

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

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